MATERIAL SAFETY DATA SHEET (MSDS) FOR PORTLAND CEMENT

CEMEX, INC.
Wampum Cement Plant
2001 Portland Park
Wampum, PA 16157
Section 1 - IDENTIFICATION

Supplier/Manufacturer          Emergency Contact Information
CEMEX, Inc.      (724) 535-4311
Wampum Cement Plant
2001 Portland Park
Wampum, PA 16157

Chemical name and synonyms          Product name
Portland Cement (CAS #65997-15-1)    "CEMEX Type I"
"CEMEX Type IA"
"CEMEX Type II"
"CEMEX Type III"
"CEMEX Type V"

Chemical family          Formula
Calcium salts.          3CaO.SiO₂ (CAS #12168-85-3)
                          2CaO.SiO₂ (CAS #10034-77-2)
                          3CaO.Al₂O₃ (CAS #12042-78-3)
                          4CaO.Al₂O₃Fe₂O₃ (CAS #12068-35-8)
                          CaSO₄.2H₂O (CAS #13397-24-5)

Other salts:          Small amounts of MgO, and trace amounts of K₂SO₄ and Na₂SO₄ may also be present.

Section 2 - COMPONENTS

Hazardous Ingredients
Portland cement clinker (CAS# 65997-15-1) - approximately 93.5-96.0 % by weight
  ACGIH TLV-TWA (2000) = 10 mg total dust/m³
  OSHA PEL (8-hour TWA) = 50 million particles/ft³
Gypsum (CAS# 7778-18-9) - approximately 4.0-6.5 % by weight
  ACGIH TLV-TWA (2000) = 10 mg total dust/m³
  OSHA PEL (8-hour TWA) = 15 mg total dust/m³
  OSHA PEL (8-hour TWA) = 5 mg respirable dust/m³
Respirable quartz (CAS# 14808-60-7) - approximately 0.1 % by weight
  ACGIH TLV-TWA (2006) = 0.025 mg respirable quartz dust/m³
  OSHA PEL (8-hour TWA) = (10 mg respirable dust/m³)/(percent silica + 2)

Trace Ingredients
Trace amounts of naturally occurring chemicals might be detected during chemical analysis. Trace constituents may include up to 0.75% insoluble residue, some of which may be free crystalline silica, calcium oxide (Also known as lime or quick lime), magnesium oxide, potassium sulfate, sodium sulfate, chromium compounds, and nickel compounds.
Section 3 - HAZARD IDENTIFICATION

Emergency Overview

Portland cement is a light gray powder that poses little immediate hazard. A single short-term exposure to the dry powder is not likely to cause serious harm. However, exposure of sufficient duration to wet portland cement can cause serious, potentially irreversible tissue (skin or eye) destruction in the form of chemical (caustic) burns. The same type of tissue destruction can occur if wet or moist areas of the body are exposed for sufficient duration to dry portland cement.

Potential Health Effects

Relevant Routes of Exposure:
Eye contact, skin contact, inhalation, and ingestion.

Effects Resulting from Eye Contact:
Exposure to airborne dust may cause immediate or delayed irritation or inflammation. Eye contact by large amounts of dry powder or splashes of wet portland cement may cause effects ranging from moderate eye irritation to chemical burns or blindness. Such exposures require immediate first aid (see Section 4) and medical attention to prevent significant damage to the eye.

Effects Resulting from Skin Contact:
Discomfort or pain cannot be relied upon to alert a person to hazardous skin exposure. Consequently, the only effective means of avoiding skin injury or illness involves minimizing skin contact, particularly with wet cement. Exposed persons may not feel discomfort until hours after the exposure has ended and significant injury has occurred.

Dry portland cement contacting wet skin or exposure to moist or wet portland cement may cause more severe skin effects including thickening, cracking or fissuring of the skin. Prolonged exposure can cause severe skin damage in the form of (alkali) chemical burns.

Some individuals may exhibit an allergic response upon exposure to portland cement, possibly due to trace elements of chromium. The response may appear in a variety of forms ranging from a mild rash to severe skin ulcers. Persons already sensitized may react to their first contact with the product. Other persons may first experience this effect after years of contact with portland cement products.

Effects Resulting from Inhalation:
Portland cement may contain trace amounts of free crystalline silica. Prolonged exposure to respirable free silica can aggravate other lung conditions and cause silicosis, a disabling and potentially fatal lung disease.

Exposure to portland cement may cause irritation to the moist mucous membranes of the nose, throat, and upper respiratory system. It may also leave unpleasant deposits in the nose.

Effects Resulting from Ingestion:
Although small quantities of dust are not known to be harmful, ill effects are possible if larger quantities are consumed. Portland cement should not be eaten.

Carcinogenic potential:
Portland cement is not listed as a carcinogen by NTP, OSHA, or IARC. It may however, contain trace amounts of substances listed as carcinogens by these organizations.

Crystalline silica, a potential trace level contaminate in Portland cement, is now classified by IARC as known human carcinogen (Group I). NTP has characterized respirable silica as "reasonably anticipated to be [a] carcinogen".

Medical conditions which may be aggravated by, inhalation or dermal exposure:
Pre-existing upper respiratory and lung diseases.
Unusual (hyper) sensitivity to hexavalent chromium (chromiumVI) salts.
Section 4 - FIRST AID

Eyes
Immediately flush eyes thoroughly with water. Continue flushing eye for at least 15 minutes, including under lids, to remove all particles. Call physician immediately.

Skin
Wash skin with cool water and pH-neutral soap or a mild detergent. Seek medical treatment in all cases of prolonged exposure to wet cement, cement mixtures, liquids from fresh cement products, or prolonged wet skin exposure to dry cement.

Inhalation of Airborne Dust
Remove to fresh air. Seek medical help if coughing and other symptoms do not subside.

Ingestion
Do not induce vomiting. If conscious, have the victim drink plenty of water and call a physician immediately.

Section 5 - FIRE AND EXPLOSION DATA

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>None</td>
</tr>
<tr>
<td>Lower Explosive Limit</td>
<td>None</td>
</tr>
<tr>
<td>Upper Explosive Limit</td>
<td>None</td>
</tr>
<tr>
<td>Auto ignition temperature</td>
<td>Not Combustible</td>
</tr>
<tr>
<td>Extinguishing media</td>
<td>Not Combustible</td>
</tr>
<tr>
<td>Special fire fighting Procedures</td>
<td>None</td>
</tr>
<tr>
<td>Hazardous combustion products</td>
<td>None</td>
</tr>
<tr>
<td>Unusual fire and explosion hazards</td>
<td>None</td>
</tr>
</tbody>
</table>

Section 6 - ACCIDENTAL RELEASE MEASURES

Collect dry material using a scoop. Avoid actions that cause dust to become airborne. Avoid inhalation of dust and contact with skin.

Wear appropriate personal protective equipment as described in Section 8.

Scrape up wet material and place in an appropriate container. Allow the material to "dry" before disposal. Do not attempt to wash portland cement down drains.

Dispose of waste material according to local, state and federal regulations.

Section 7 - HANDLING AND STORAGE

Keep portland cement dry until used. Normal temperatures and pressures do not affect the material.

Promptly remove dusty clothing or clothing which is wet with cement fluids and launder before reuse. Wash thoroughly after exposure to dust or wet cement mixtures or fluids.

Section 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Skin Protection
Prevention is essential to avoiding potentially severe skin injury. Avoid contact with unhardened portland cement. If contact occurs, promptly wash affected area with soap and water. Where prolonged exposure to unhardened portland cement products might occur, wear impervious clothing and gloves to eliminate skin contact. Wear sturdy boots that are impervious to water to eliminate foot and ankle exposure.

Do not rely on barrier creams: barrier creams should not be used in place of gloves.

Periodically wash areas contacted by dry portland cement or by wet cement or concrete fluids with a pH neutral soap. Wash again at the end of work. If irritation occurs, immediately wash the affected area and seek treatment. If clothing becomes saturated with wet concrete, it should be removed and replaced with clean dry clothing.

Respiratory Protection
Avoid actions that cause dust to become airborne. Use local or general exhaust ventilation to control exposures below applicable exposure limits.
Use NIOSH/MSHA approved (under 30 CFR 11) or NIOSH approved (under 42 CFR 84) respirators in poorly ventilated areas, if an applicable exposure limit is exceeded, or when dust causes discomfort or irritation. (Advisory: Respirators and filters purchased after June 10, 1998 must be certified under 42 CFR 84.)

**Ventilation**

Use local exhaust or general dilution ventilation to control exposure within applicable limits.

**Eye Protection**

Where potentially subject to splashes or puffs of cement, wear safety glasses with side shields or goggles. In extremely dusty environments and unpredictable environments wear unvented or indirectly vented goggles to avoid eye irritation or injury. Contact lenses should not be worn when working with portland cement or fresh cement products.

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**Section 9 - PHYSICAL AND CHEMICAL, PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Gray Powder</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid (powder)</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Slightly soluble (0.1 to 1.0%)</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Odor</td>
<td>No distinct odor</td>
</tr>
<tr>
<td>pH (in water)</td>
<td>12 to 13</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not applicable (i.e., &gt; 1000 C)</td>
</tr>
<tr>
<td>Specific gravity (H2O = 1.0)</td>
<td>3.15</td>
</tr>
</tbody>
</table>

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**Section 10 - STABILITY AND REACTIVITY**

**Stability**

Stable.

**Conditions to avoid**

Unintentional contact with water.

**Incompatibility**

Wet Portland cement is alkaline. As such it is incompatible with acids, ammonium salts and phosphorous.

**Hazardous decomposition**

Will not spontaneously occur. Adding water produces (caustic) calcium hydroxide

**Hazardous Polymerization**

Will not occur.

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**Section 11 - TOXICOLOGICAL INFORMATION**

For a description of available, more detailed toxicological information contact the supplier or manufacturer.

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**Section 12 - ECOLOGICAL INFORMATION**

**Ecotoxicity**

No recognized unusual toxicity to plants or animals

**Relevant physical and chemical properties**

(See Sections 9 and 10.)

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**Section 13 - DISPOSAL**

Dispose of waste material according to local, state and federal regulations. (Since portland cement is stable, uncontaminated material may be saved for future use.)

Dispose of bags in an approved landfill or incinerator.
Section 14 - TRANSPORTATION DATA

Hazardous materials description/proper shipping name
Portland cement is not hazardous under U.S. Department of Transportation (DOT) regulations.

Hazard class
Not applicable

Identification number
Not applicable.

Required label text
Not applicable.

Section 15 - OTHER REGULATORY INFORMATION

Portland cement is considered a "hazardous chemical" under this regulation, and should be part of any hazard communication program.

Status under CERCLA/SUPERFUND 40 CFR 117 and 302
Not listed.

Hazard Category under SARA(Title III), Sections 311 and 312
Portland cement qualifies as a "hazardous substance" with delayed health effects.

Status under SARA (Title III), Section 313
Not subject to reporting requirements under Section 313.

Status under TSCA (as of May 1997)
Some substances in portland cement are on the TSCA inventory list.

Status under the Federal Hazardous Substances Act
Portland cement is a "hazardous substance" subject to statutes promulgated under the subject act.

Status under California Proposition 65
This product contains up to 0.05 percent of chemicals (trace elements) known to the State of California to cause cancer, birth defects or other reproductive harm. California law requires the manufacturer to give the above warning in the absence of definitive testing to prove that the defined risks do not exist.

Section 16 - OTHER INFORMATION

Prepared by
Kevin Keegan
Director - Health and Safety
CEMEX, Inc.
Houston, Texas

Approval date or Revision date
Approved: July 1998
Revised: January 2008
Other important information

Portland cement should only be used by knowledgeable persons. A key to using the product safely requires the user to recognize that portland cement chemically reacts with water, and that some of the intermediate products of this reaction (that is those present while a portland cement product is "setting") pose a more severe hazard than does dry portland cement itself.

While the information provided in this material safety data sheet is believed to provide a useful summary of the hazards of portland cement as it is commonly used, the sheet cannot anticipate and provide the all of the information that might be needed in every situation. Inexperienced product users should obtain proper training before using this product.

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In particular, the data furnished in this sheet do not address hazards that may be posed by other materials mixed with portland cement to produce portland cement products. Users should review other relevant material safety data sheets before working with this portland cement or working on portland cement products, for example, portland cement concrete.